# USING OF STOCHASTIC SIMULATION FOR MODELING OF COMPANY SALES PLAN IN MS EXCEL

#### Šárka Michalcová

VŠB – Technical University of Ostrava, Faculty of Economics

Abstract: Current real business processes are affected by a series of complex interactive and interdependent elements with probabilistic and dynamic characteristics. In this case it cannot be used mathematical methods with the exact analytical solutions for analysis of business processes and one of the alternatives is using of simulation. It is a very useful tool which can serve for modeling of the complex processes and for carrying out experiments with them.

This article discusses using of stochastic simulation to generate a variable demand for the products of certain virtual manufacturing and commercial company. Presented simulation includes process from stochastic behavior of anonymous demand for finished products of the company through the creation of binding orders and through the distribution channels of finished goods (distribution warehouse, company shop, direct customers). The results of stochastic simulation serve as a basis for subsequent use of descriptive statistics and statistic inference methods. Own simulation was performed by the Monte Carlo method and by using of widely available software MS Excel.

**Keywords:** Sales plan, Confirmed and Fejected Orders, Computer Simulation, Stochastic Simulation, Planned and Variable Demand, Distribution Function, Probability Distribution, Linear Regression, Monte Carlo Method, Random Variable, Random Numbers, Stochastic and Dynamic System, Arithmetical Mean, Standard Deviation, Point and Interval Estimate

#### 1. Introduction

Computer simulation is a modern tool for analysis of complex manufacturing, supply, communication and other business processes. Simulation is a method that allows to managers to predict behavior of the system under the changing of external and internal conditions, to optimize business processes in relation to specified criteria (profit, costs, reliability). A considerable advantage of simulation is the fact that everything takes place only in a computer model without necessary interventions into the operation of the company. It is possible to explore alternative changes in the system through the simulation, to verify the impacts and consequences of these changes and select a solution which is the most suitable for a given situation. Computer simulation is a tool that is usable to all levels of the company: for management decision support of strategic importance, for design and production planning, for quality assurance and for operative decision making at the workshop level. [10]

Computer simulation can be characterized by three elements – the real system, model, computer and by two relationships – modeling and simulation [13] as can be shown in the following schema (*Fig. 1*).

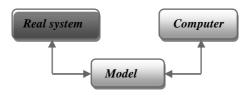


Fig. 1: Three elements and two relationships in process simulation

Source: Křupka, Kašparová, 2009

It happens very often that we cannot solve the problem only by a mathematical model in complicated situations and it is necessary to find a solution of this situation by a simulation. Computer simulation is the only possibility of analysis and problem solution in these cases. Dynamic model is solved by a stochastic simulation which is known as Monte Carlo method at literature. This method looks for a solution of probability tasks by using many times repeated random experiments. Options of its use are wide and very diverse.

A typical feature of the Monte Carlo method is that in solving of the problem we create the sequence of random variables with a given probability distribution. In practice, these variables are usually described either by some empirical distribution function which has based on observations of random variables in the past or by continuous or discrete theoretical probability distribution. To create a sequence of random variables it is necessary to obtain the numerical realization of the input random variables - random numbers. Generation of these random numbers with a defined probability distribution is usually done in two steps. First, it is generated a primary sequence of random and mutually independent numbers with uniform distribution on the open interval (0, 1). Each number has the same probability of occurrence. A sequence of numbers with desired probability distribution is created by an appropriate transformation subsequently.

The RNG (Random Number Generators) are a normal part of spreadsheets and in the Czech version of MS Excel it can be used for generation of random numbers functions RAND(), RANDBETWEEN or complex tool RNG.

Intricate stochastic and dynamic systems are represented very often in economic reality and they cannot be solved by analytical procedures. Major application areas in which simulation methods are used: queuing systems, production systems optimizing, financial planning, supply management processes etc. Models which are characterized by a relationship between input and output data are indicated by abbreviation RIRO (random in, random out). [10]

When demand is not constant in observing periods (weeks, months), it is possible to use options in MS Excel to obtain an estimate of variable order in a certain time horizon. One way how to estimate demand is its generation by a given probability distribution. We can use for example the triangular distribution which has a trivial

expression of the probability density function and it may be suitable for demand estimating (for relatively easy specification of parameters without historical data but on the basis of experience and knowledge of relevant staff). It was used a normal probability distribution for generating of demand in the following stochastic model. This probability distribution is characterized by two parameters (arithmetical mean and variance) which were set at the beginning of simulation deterministically.

# 2. Problem formulation – model description

# 2.1 Company strategies and methods used in the production – capacity planning and planning of sales

### 1st strategy:

Capacity production schedule of finished products is framed always for 6 weeks in advance and is based on the actual (but random) gradual filling of the plan in individual weeks in advance (from 6. to 1. week, 0. already not). The random confirmed orders are added up gradually and so the capacity plan increases and reaches the maximum of an actual value at the first week in advance. The advantage of this strategy is that capacity plan is accurate because it corresponds to actual orders in the first week and therefore there are no losses from rejected orders and no losses from "overproduction" to the warehouse. On the other hand, the losses evolve from the disproportions between well-timed and accurate purchase of certain materials (it should be solved by maintaining of higher safety stock). Sometimes it also does not manage timely the preparation of production according to production plan.

### 2nd strategy:

Capacity production plan is fixed definitely in the 6th week in advance based on experience, knowledge of statistic methods (regression analysis) and data from the previous year. The advantage of this method is that although it has been created a "static" plan in sufficient advance, there may incur losses from rejected orders due to the adoption of a "soft" plan (undervalued capacity plan). Conversely, if set too "hard" capacity plan (i.e. expected plan was overvalued and thus higher than the actual demand for the current week), then will be losses from the temporary "overproduction". It is projected as "the production to warehouse" which leads to a temporary increase of the stock level of finished goods in a warehouse. This strategy is applicable when the losses from rejected orders or the losses from "overproduction" to warehouse are not large and acceptable. In practice, there usually exist ways how to solve this dilemma by additional managerial interventions into already accepted capacity plan. Regression analysis can be used for creation of point or interval estimates to determine the optimal planned capacity of orders.

#### 3rd strategy (mixed):

This strategy is a compromise between those two above mentioned. This compromise allows (after adoption of foreseeable capacity plan) to change fixed plan additionally. However, this situation may have an influence on preparation of production and material ordering. In particular, in this strategy is used the possibility to

move orders of category B (below) to subsequent weeks. Thanks to the moving of certain parts of the received orders is recorded an effect of increased continuity of adopted capacity schedule. It increases productivity and thus reduces relatively some types of costs and it goes to economies of scale.

Used categories of orders (sorted by priority):

- A: order cannot be moved to the following week (i.e. must be delivered in requested term);
- B: order may be moved to the next week but only once (after the first move will be changed the priority from B to A);
- C: individual contract (requires a specific material with a long delivery time ) and must be planned as a whole.

### 2.2 Management of customer orders

A certain manufacturing and trading company has issued directions of managing director for sales department staff which contained these following rules (*The internal regulations for order management*):

The company customers (private persons, dealers, supermarkets, restaurants, hotels etc.) can order products according to printed catalogs, video offers on the internet or by personal inspection of the exhibit products at company shop that is placed at the distribution warehouse. Incoming orders of customers (written, e-mail, faxes, phones) are checked by a responsible worker and then are stored in so called ORDERS file, in which are constantly updated (changes, rejection, cancellation). Individual orders can come without limitation also a few days before their execution, but the term when order may be confirmed to customer, is established firmly. This *is 6 weeks before its realization*. Customers are familiar with this stipulation. All formally correct orders that were received to this deadline are confirmed back to customer bindingly. The customer may, however, to withdraw from it even after order confirmation, but he cannot withdraw without some sanctions from a certain date (usually 1 week before the start of production).

In case when the order will come after the term of internal closing date (i.e. 6 weeks before the realization) it can be confirmed if and only if the capacity does not exceed the plan of distribution for the desired week of implementation. Otherwise the orders will not to be confirmed and the customer is informed about it. Unconfirmed but still valid order can be realized additionally in originally requested term as far as there will be so called *free stock* in the sales warehouse at the time of realization. This will be reserved for the customer preferentially before so called *direct sales* from the distribution warehouse to random customers.

If it has not been possible up to now unconfirmed order to cover from free inventory in the warehouse in the term of required realization then the order is rejected and cannot be met in the requested term. The customer is informed about this fact immediately and at the same time it is given him a possibility to transfer his orders to the nearest next term in which it could be possible to confirm his order.

Another option for unsatisfied customer demand is direct sale from the free distribution warehouse inventory (from the company shop that is a part of the distribution warehouse). This form of sale for immediate customer does not require a formal order but on the other hand it is uncertain in majority of cases due to unpredictability of the emergence of free stocks. This form of sale is intended for those potential customers who do not plan their demand in advance and accordingly for wider public. This situation is the most often associated with a personal inspection of the exhibited products at the company shop.

## 2.3 Sales plan – verbal description

Sales plan is compiled every week on basis of received orders and statistic forecasts with regard to marketing surveys, seasonality and trends in demand (including trends, fashion or demographic influences) and also with regard to the nature of the economic cycle in which the economy is just located. The time horizon of the plan is for 6 weeks in advance – in usual (the n-th) week will be included newly the sixth (n+6) week as the sum of orders that are recorded for the sixth week. This value (here designated as  $^{\chi_6}$ ) enters into a simple statistic regression model which provides an output value (here labeled y). This output value is a result of statistical regression that is obtained on the basis of recorded values of orders from past 52 weeks (i.e. the previous year).

It means that orders that are determined for the n-th week and which arrived subsequently in weeks  $^{n-5,n-4,n-3,n-2,n-1,n}$  (i.e. after regular internal closing date in week n-6) are recorded but they do not enter into the consumption plan for the n-th week. Plans remain fixed for weeks  $^{n-5}$ ,  $\mathbf{K}$ ,  $^n$  overwhelmingly. These orders, however, can be continuously confirmed to customers when there is a free capacity until the limit of production plan for the n-th week.

Changes in already approved production plan may be accepted only exceptionally as a result of a higher management decision. They are such as the following situations: a) the strategic necessity to fulfill increased demands of an important customer (e.g. dealer) or b) unexpectedly large decline in demand compared with the production plan (this situation would lead to an excessive growth of inventories of finished products in the warehouse). These special cases are dealt with the specific managerial interventions into already accepted production and sale plan. These activities are not a subject of our research in the simulation model.

# 3. Problem solving – simulation model in MS Excel

### 3.1 Demand generation

In stochastic models where demand is characterized by certain fluctuations, the demanded amount can be approximated by a normal distribution with the given arithmetical mean and standard deviation. This probability distribution has been selected in our model to estimate the input parameters that were subsequently used for demand generating in each week. There is a function  $NORMINV(p, \bar{x}, s)$  in Excel for

these purposes, where p is probability that is given by a generated random number RAND(),  $\bar{x}$  is mean value and s is a standard deviation. Specially, to generate probability demand in our model, it has been used the following formula:

= WHEN(NORMINV(RAND();
$$\bar{x}$$
; $s$ ) > 0; NORMINV(RAND(); $\bar{x}$ ; $s$ );0)

Values of generated random demand are in columns I – O (values  $x_6$ ,  $\mathbf{K}$ ,  $x_1$ ) in the Excel table on the following page. (Fig. 2)

### 3.2 Linear regression in simulation model

Values of the predictable demand were generated in 52 rows (i.e. for 52 weeks) and these data were used to calculate the linear regression coefficients (for a functional description of a linear dependence). The recommended production capacity (plan of finished products) is calculated according to equation of the regression line  $\hat{y} = ax_6 + b$ 

where 
$$a = \frac{Cov(x_6, y)}{s_{x_6}^2}$$
 and  $b = \overline{y} - a\overline{x}_6$  ( $\overline{y}$  is mean value of variable  $y$  and  $\overline{x}_6$  mean value of  $x_6$ ). [9]

Covariance is a measure of simultaneous variability of two characters and it is

calculated according to the formula:  $Cov(x_6,y) = \frac{\sum_{i=1}^n x_{6_i} y_i - n \overline{x}_6 \overline{y}}{n}$ . The measure  $s_{x_6}^2$  is the variance of character  $s_6^2$ .

To calculate the covariance and variance we can use Excel built functions COVAR and VAR.

	A	В	С	D	E	F	G	Н	- 1	1	K	L	M	N	0	Р
1							week		n-6	n-5	n-4	n-3	n-2	n-1	n	A
2				Input para	meters		arith.mean	x	6,2	3,5	4,2	5,1	3,3	0,9	3	
3							st.deviation	5	12,7	7,3	5,5	8,7	5,3	3,1	5,6	
4										PLAI	VNAE	LE	DEN	IAND	Unp <mark>lanned deman</mark>	Sum of orde
5									X <sub>5</sub>	X 5	X 4	X <sub>3</sub>	Х 2	<b>X</b> <sub>1</sub>	X <sub>O</sub>	у
6		Random n		0.67060	0.75004	0.040000	0.05700	4	27.0526	40 5000	4 54755	0.43554	C 04467		shop	55 0570
7	0,9559	0,83154	0,3213	0,67862		0,213329	0,35738	1.	27,8526	10,5098	1,64765	9,13554	6,91167	0	0,953298515	57.00
9	0,69658	0,55046	0,825	0,72487	0,08643	0,057715	0,38561	2. 3.	12,7353	4,42572 7.08871	9,34021	10,2971 3,26406	3,9	0	1,371566322	36,79830 14,25276
10	0,1251	0,36068	0,01343	0,41043	0,39002	0,361315	0,22782	4.	10,6135	0,89659	8,78854	3,20400	1,81986	0		22.11850
11	0,43128	0.19083	0,76757	0,07330	0,33002	0,500172	0,6368	5.	4,00146	0,03033	8,21969	0	0	0,9013358	4.959578076	BOOK BUILDING TO
12	0.87021	0,55211	0,24653	0,1209	0,47835	0,315071	0,71697	6.	20,5179	4,45632	0,43	0	3,01225	0	6.213699129	100000000000000000000000000000000000000
13	0,88293	0,31485	0,35003	0.39584	0.25572	0.282921	0.76283	7.	21,3098	0	2,08118	2,80211	0	0	7,006431579	
14	0,39691	0,21053	0,714	0,96698	0,94263	0,667156	0,68179	8.	2,88091	0	7,3081	21,092	11,6593	2,2394299	5,647217632	45,1797
15	0,34123	0,72246	0,57262	0,12134	0,09298	0,301096	0,40987	9.	1,00442	7,80813	5,20681	0	0	0	1,723934982	14,01936
16	0,44403	0,36924	0,53916	0,70929	0,17696	0,529514	0,55156	10.	4,4124	1,06287	4,74074	9,89638	0	1,129552	3,725799964	21,2419
17	0,27259	0,74825	0,00459	0,66174	0,63297	0,433994	0,93992	11.	0	8,38358	0	8,7299	5,10056	0,384734	11,70307883	22,59877
18	0,6061	0,62312	0,75766	0,79899	0,84162	0,039844	0,7374	12.	9,61845	5,78995	8,04332	12,3908	8,60612	0	6,557995913	44,4486
19	0,56263	0,26585	0,83703	0,97883	0,43727	0,536929	0,50716	13.	8,20202	0	9,6028	22,7632	2,46312	1,1873661	3,100496629	44,21854
20	0,81329	0,93222	0,10697	0,2178	0,53631	0,028404	0,9675	14.	17,5043	14,3954	0	0	3,78299	0	13,33376058	35,68269
21	0,81122	0,27578	0,81454	0,13667		0,063106	0,30335	15.	17,4066	0	9,12114	0	0,30897	0	0,117246217	100000000000000000000000000000000000000
22	0,06586	0,14571	0,59874	0,65811	0,74096	0,829184	0,06447	16.	0	0	5,5755	8,64367	6,72546	3,8479309		24,7925
23	0,50908	0,59394	0,08326	0,23366	0,92101	0,979934	0,57558	17.	6,48901	5,23512	0	0	10,783	7,2623779	4,067412013	200000000000000000000000000000000000000
24	0,50806	0,89187	0,92169	0,72214	0,92256	0,258929	0,60463	18.	6,45646	12,5265	11,9908	10,2261	10,8392	0	4,485952568	
25	0,08518	0,51071 0,71618	0,39796	0,40319	0,33604	0,437782	0,12444	19. 20.	26,8916	3,69593 7,6722	2,77752 4,14267	2,96773 19,4243	1,05648	0,4145523	4,622002529	10,91220 58,37774
27	0,94837	0,71618	0,87621	0,95017	0,04268	0,416582	0,61396	21.	16,9218	0,86891	10,5593	23,1119	8,86819	0,2469963	5,476134591	2.00
28	0,3177	0,53927	0,59999	0,9149		0,380173	0,62878	22.	0,17841	3,72636	5,59326	17,0326	3,64988	0,8043775	4,840295818	500000000000000000000000000000000000000
29	0,92158	0,13159	0,48966	0,06185	0,72976	0,81676	0,29739	23.	24,18	0	4,05748	0	6,54414	3,6995729	0,021247337	110 5000 1000
30	0,7776	0,38579	0,43134	0,11802	0,48102	0,555684	0,44178	24.	15,9042	1,38078	3,24869	0	3,0478	1,3341136	2,179873438	100 Galabate
31	0,9766	0,84378	0,2158	0,72321	0,34722	0,542579	0,09731	25.	31,4482	10,8737	0	10,2539	1,21795	1,2314916	0	
32	0,34119	0,29879	0,11407	0,86966	0,1303	0,751914	0,09699	26.	1,00281	0	0	14,8857	0	3,0096307	0	18,89810
33	0,25974	0,96597	0,93728	0,0955	0,37892	0,742579	0,69648	27.	0	16,8194	12,628	0	1,66598	2,9190865	5,880034325	34,03251
34	0,90588	0,00109	0,18855	0,31336	0,83686	0,871741	0,49977	28.	22,9104	0	0	0,86872	8,50261	4,4174396	2,996832653	36,69917
35	0,74017	0,22906	0,3044	0,74951	0,63351	0,532009	0,59593	29.	14,377	0	1,38519	10,9545	5,10814	1,1489929	4,359874231	32,9738
36	0,30933	0,40439	0,12062	0,22221	0,60084	0,331028	0,83643	30.	0	1,73343	0	0	4,65428	0	8,487433586	6,387709
37	0,32416	0,51754	0,79165	0,35476	0,95922	0,469374	0,73646	31.	0,40747	3,82112	8,6669	1,85935	12,5309	0,6617871	6,541908992	27,94750
38	0,77914	0,36104	0,72278	0,85254	0,27661	0,557203	0,96255	32.	15,9701	0,90356	7,45121	14,2123	0,1574	1,3460362	12,97411999	40,04055
39	0,13791	0,97431	0,17684	0,47165	0,37886	0,328645	0,67876	33.	0	17,7221	0	4,48123	1,66506	0	5,599658795	23,86842
40	0,15761	0,57428	0.85733	0,10573	0,37285	0.174754	0,62357	34.	0	4,86722	10,0763	0	1,58111	0	4,763264241	•
41	0,68449	0,41474	0,8545	0.55986		0,111517	0,09158	35.	12,2999	1,92779	10,0077	6,41039	1,01667	0		31,66241
42	0,88878	0,85283	0,37873	0,21933		0,539097	0,06576	36.	21,6947	11,1553	2,50146	0	0	1,2042924		36,55569
43	0,31762	0,56906	0,49827	0,0118	0,68605	0,931578	0,91332	37.	0,17543	4,77011	4,17621	0	5,86877	5,511716	10,62446229	20,50223
44	0,47149	0,15856	0,60805	0,31509	-		0,18887	38.	5,29167	0	5,70836	0,91118	0,10555	1,1710815	0	13,18784
45	0,68148	0,66184	0,70561	0,78211	0,30135		0,11743	39.	12,1924	6,54775	7,17338	11,8804	0,54118	0,6264549	0	38,96152
46	0,76448			0,34442		0,690433		_		10,2049	0	1,6163	-	2,4409426	2,019809417	•
47	0,51128	0,62826	0,05898	0,70297		0,945372			6,55899		0	9,73665	1,78	5,864792	0,670172191	
48	0,06424					0,470288	-			11,2055	0		12,6522	0,6689113	13,04277104	
49	0,43512	0,7652		0,06683		0,580628	0,268		4,12556	8,77886	0	0	1,33251	1,5308534		15,76778
50	0,25833	0,06955	0,27937	0,69828		0,560303	-		0		0,98405	9,6194	13,6479	1,3703898	0,461524019	
51	0,24286			0,5594		0,785318			0	0	8,78674		0	3,3498721	10,11641318	•
52	0,73449	0,30864	0,77483	0,93983		0,57651			14,1558	0	8,35171	18,6144	3,18713	1,4982157	6,623711488	-
53	0,15988	0,68796	0,73116	0,99421		0,464411	-		0	7,07759	7,58978	27,0639	2,06611	0,6230875		44,42043
54	0,45131	0,98866		0,01213		0,11673		_	4,64628		2,71133	0	8,50942	0,0230873		36,00223
55	0,69422	0,76057		0,69942		0,614837	-	_	12,6495	8,66952	13,5868	9,64786	9,56554	1,8050387	8,137116731	
56	0,69835	0,76037		0,09942		0,014657			12,7997		4,90191	3,92055		1,8030387		36,94874
	0,74316									2,34519	12,4397	2,14221		4,0501901		
57 58				0,36694	0,13649	0,845231				1,17621		15,4004		2,2948762		35,47178 48,28308
-	0,9662	0,3/312	0,06801	0,88178	0,11931	0,07303	_			1,1/021	0	13,4004	U	2,2348/02		
59							ar.mean	Χ,	9,75091						y	31,95798
60							sums		507,047							1661,815

Fig. 2: Demand for individual weeks and the total expected demand to this period

Source: Michalcová, 2010

These formulas are used when  $x_6$  is independent variable and y dependent variable. Statistic dependence between these two characters can be illustrated also by regression line where y is independent variable and  $x_6$  is depended on it. Both regression lines pass through so called central point whose coordinates are mean values of both

 $\hat{y} - \overline{y} = \frac{Cov(x_6, y)}{s_{x_6}^2} \cdot \left(x_6 - \overline{x}_6\right)$  variables. Equations of both lines: and  $\hat{x}_6 - \overline{x}_6 = \frac{Cov(x_6, y)}{s_y^2} \cdot \left(y - \overline{y}\right)$  where  $s_y^2$  is a variance of character y.

Their Fig. (Fig. 3) recalls open scissors which we call the correlation scissors.

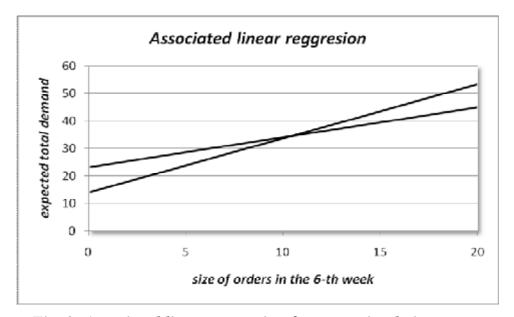


Fig. 3: Associated linear regression from one simulation run

Source: Michalcová, 2010

### 3.3 Confidence bands in regression analysis

Regression analysis can be used to determine the optimal capacity of the planned orders. For each regression value  $\hat{y}_i$  we can determine the confidence interval. By identifying of these intervals for all values of processed area we obtain so-called confidence bands (two branches of a hyperbola around the regression line). The confidence interval for  $y_i$  of regression line for a given value  $x_i$  is:

$$\left(\hat{y}_{i} - t_{1-\frac{a}{2}}(n-2) \cdot s_{y \cdot x} \cdot \sqrt{\frac{1}{n} + \frac{(x_{i} - \overline{x})^{2}}{\sum_{i=1}^{n} (x_{i} - \overline{x})^{2}}}; \hat{y}_{i} + t_{1-\frac{a}{2}}(n-2) \cdot s_{y \cdot x} \cdot \sqrt{\frac{1}{n} + \frac{(x_{i} - \overline{x})^{2}}{\sum_{i=1}^{n} (x_{i} - \overline{x})^{2}}}\right),$$

n is a number of values, t is a critical value of Student t – distribution with n-2 degrees of freedom, a is a level of significance,  $s_{y-x}$  is so called rezidual variance.

Formula for calculating of rezidual variance:

$$s_{y \cdot x} = \frac{\sum_{i=1}^{n} (y_i - \hat{y}_i)^2}{n - 2}$$

The following Fig. shows the confidence bands from one simulation run for n =52, a = 0.05. (Fig. 4)

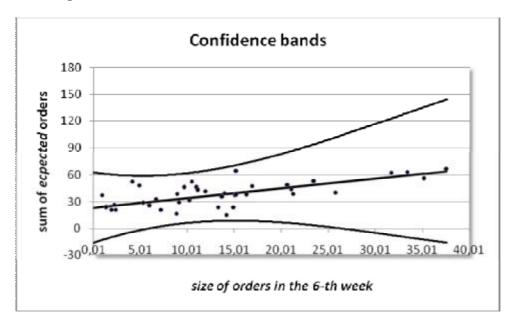


Fig. 4: Confidence bands from one simulation run

Source: Michalcová, 2010

Graphic development of orders  $x_6$ , total sum of orders (sum of plannable demand) y and production plan (according to linear regression  $\hat{y} = a \cdot x_6 + b$ ) shows the following Fig. (Fig. 5):



Fig. 5: Graphic development of orders, sum of orders and production plan for 26 weeks

Source: Michalcová, 2010

## Sales plan in MS Excel

Model of sales plan builds on the above values - i.e. predictable demand and production plan of finished products by a simple linear regression. Indicators such as: production plan, planned final state of stock of finished products in the warehouse, losses of stocks for orders, losses of stocks for direct customers and rejected orders, total sale were imputed by a trivial way – by using balance equations and logical function WHEN. These indicators are listed in rows 2–17 (*Fig.* 6).

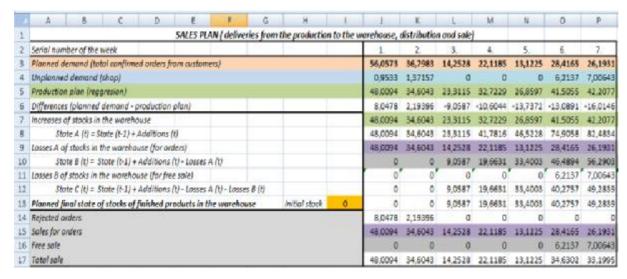


Fig. 6: Indicators of sales plan

Source: Michalcová. 2010

# 4. Simulation model and analysis of results

#### 4.1 Analysis of results

All of the above values were calculated using only by a single realization of the simulation run. When there are random variables in input characteristics, outputs are random variables too. The result of analysis is either some point or interval estimate. Therefore one simulation run is not sufficient to estimate output characteristics of modeled system. The simulation must be seen as a computer statistical experiment. [10]

With the determination of interval estimates based on data from the simulation model are linked certain problems because these data are usually unsteady (data distribution changes over time). Since consecutive processes interact we must not forget the problem of autocorrelation. Strategy how to deal with this problem depends on the type of simulation. Our type of simulation is called the *simulation with the final horizon*. [10] We assume that we know the initial state of the system and the rule for the end of simulation in this case. Simulation was ended in a predetermined time (52 weeks) in the given model.

#### 4.2 Simulation with the final horizon and statistic inference

The problem of autocorrelation is solved by repetition (replication) of simulation run in the case of simulation with the final horizon. Determination of the interval estimate is not based on the original data but on the average values which are established from each individual simulation run. This procedure is known as the replication method. [10] To get a number of independent observations, simulation must be repeated in a sufficient number. There were made 40 replications in our model and the arithmetical mean  $\overline{y}$  was calculated from these values. Let us suppose that we want to estimate the mean value of random Y. We receive an estimate of the mean

value of quantity Y from each replication by:  $\overline{y}_i = \frac{1}{n_i} \sum_{i=1}^{n_i} y_{ij}$ ;  $i = 1, 2, \mathbf{K}, k$ , where k is a number of replications,  $y_{ij}$  is the j-th value of Y in the i-th replication,  $n_i$  is a number of observed values Y in the i-th replication. Furthermore we calculate a point estimate

 $\hat{m}_y = \overline{y} = \frac{1}{k} \sum_{i=1}^k \overline{y}_i$ , where k is a number of replications. The danger of autocorrelation already does not exist because it goes on the point estimate on the basis of independent values. We determined a confidence interval by formula:

$$\overline{y} - \frac{s}{\sqrt{k}} t_{\frac{a}{2}}(k-1) < m_{y} < \overline{y} + \frac{s}{\sqrt{k}} t_{\frac{a}{2}}(k-1) \tag{*}$$

t is a value of t - distribution,  $\frac{t_a}{2}$  is a critical value of t - distribution, a is a level of significance and s is a sample variance of average. Sample variance was calculated

 $s^2 = \frac{1}{k-1} \sum_{i=1}^k \left( \overline{y_i}^2 - \overline{y} \right)^2$  according to . Observations (which are obtained by the replication method) satisfy the condition of independence and can be also used to obtain confidence interval of variance of sample mean.

The following table (*Table 1*) shows the results of 40 simulations. Critical value of t - distribution is determinate with confidence coefficient  $^{1-a=0.95}$  (level of significance  $^{a=0.05}$ ).

Table 1: Results of 40 simulations in Excel

arithmetical mean	standard deviation	critical value of t - distribution	confidence interval for predictable demand			
27,14	0,859596	2,0227	(27,0954; 27,1846)			

Source: Michalcová, 2010

There were used the following functions in Excel to calculate the values in the table: AVERAGEA for arithmetical mean calculation, STDEV for standard deviation calculation, TINV for calculation of critical value of t – distribution and confidence interval is calculated by formula (\*).

#### 5. Conclusion

In cases when demand is stochastic variable influenced by different seasonal fluctuations, demographic changes, market turbulence, fashion etc. we can take advantage of its generation on the basis of chosen probability distribution. Statistic methods (descriptive statistics methods, statistic inference methods) can be used to analyze the results of stochastically many times repeated simulation of the given ordering sub-model of manufacturing and commercial company. There was demonstrated a simple regression model in this article which provided output values (variable demand) based on data (recorded values of orders) from the past 52 weeks. It is actually a transformation of random demand to a company production plan which is important for example for ordering materials etc. Instead of simple regression analysis can be used multiple regression analysis which has a chance of more accurate forecasts of values y obtained from the set of all values  $x_6, \mathbf{K}, x_1$  in the range of 52 weeks for the previous period. It can be also used a method of simple or multiple time series to detect trends in demand etc.

This article is not focused only statistically but may serve as a basis for the trivial use of existing methods for the analysis of the real situation. Its triviality is also in using of widely available spreadsheet MS Excel. Of course, we can use for the analysis of business processes some of the specialized sofware (ARENA, SIMUL8, WITNESS), but it may not always be available.

It has been used popular and widespread program MS Excel to create a model. It is obvious that when we make the more simulation runs, we get the more accurate results of simulation. It would be time consuming to implement e.g. 1000 simulations "manually" in a spreadsheet. Stochastic simulation can be supplemented by programming of simulation cycles using Visual Basic programming language that is included with Excel.

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# **Contact address:**

RNDr. Šárka Michalcová VŠB – Technical University of Ostrava Faculty of Economics Sokolská třída 33 701 21 Ostrava 1

Email: sarka.michalcova@vsb.cz

Phone: 59 732 2165